



Material - ASTM B271 C93500

Standard Specification for Copper-Base Alloy Centrifugal Casting

Group - Non-Ferrous Copper Alloy

Sub Group - ASTM B271 Copper-Base Alloy Centrifugal Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.005 max.	As-Cast	
Iron	Fe %	0.200 max.		
Ni + Cu	Ni% + Cu%	1.000 max.		
Phosphorus	P %	0.050 max.		
Lead	Pb %	8.000 - 10.000		
Sulphur	S %	0.080 max.		
Antimony	Sb %	0.300 max.		
Silicon	Si %	0.005 max.		
Tin	Sn %	4.300 - 6.000		
Zinc	Zn %	2.000 max.		
Copper	Cu %	83.00 - 86.000	Mechanical Properties Tensile Strength in Mpa 193 min. Yield Strength in Mpa 83 min. Elongation in % 15 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
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-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C93500	UNS	USA	Rod, Bar, Tube and Shapes
B30 C93500	ASTM	USA	Ingot and Casting
SB-505 C93500	ASME	USA	Casting
SB-584 C93500	ASME	USA	Casting
C93500	SAE	USA	Casting
CA935	SAE	USA	Casting
C93500	AS	Australia	Ingot and Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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